

FH36

The steel for shipbuilding and oil platform---FH36, is the high tensile strength steel.

It is the Hull structural steel,with it's good toughness properties, higher strength,strong corrosion-resistance,the processing properties,and welding properties.This kind of steel can be used in the manufacture of the ocean ship's hull structure whose weight is above 10000 tons.

Chemical Composition %

Grade	C max	Si max	Mn	P max	S max	Als min	Ti max	Cu max	Cr max	Ni max	Mo max	Nb	V	N max
FH36	0.16	0.50	0.90 - 1.60	0.025	0.025	0.015	0.02	0.35	0.20	0.80	0.08	0.02 - 0.05	0.05 - 0.10	0.009

Note: Generally speaking CE will be $\leq 0.40\%$. If the delivery condition is TMPC, the CE will be : $\leq 0.38\%$ (thickness $\leq 50\text{mm}$), $\leq 0.40\%$ (when the thickness $>50-100$).

$Ceq\% = (C+Mn)/6 + (Cr+Mo+V)/5 + (Ni+Cu)/15$.

Bebon steel — **The most professional exporter on shipbuilding steel**

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Mechanical Property

Grade	Rm (MPa)	Re(MPa)) min	A% min	Ak _v /J min							
				E.T °C		Thickness (mm)					
FH36	490- 630	355	21	-60		≤ 50		>50- 70		>70- 100	
						L	C	L	C	L	C
				3	2	-	-	-	-		
				4	4	-	-	-	-		

Note: In the list , Rm: tensile strength, Re: Yield strength, A%: elongation, E.T: experimental temperature, L: lengthways, C: crosswise.

Condition Of Delivery

Grade	Fine grains elements	category	The thickness of steel					
			≤ 12	>12.5- 20	>20-25	>25-35	>35-50	>50- 100
FH36	Any	Plate/sheet	N, TM, Q&T					
		Profile steel	N(25), TM(25), Q&T(15), CR*(25)				-	

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Note: 1. delivery condition: A =Any ; N=Normalized ; CR=Control Rolled ; TM=TMPC, Temperature - deformation control rolling; AR*= Can be hot rolled with the agreement of Classification Society ; CR*=Can be control rolled with the agreement of Classification Society .

2. The Figure in the () means the sampling volume to do the impact test, the unit is Ton.(-) means without impact test.

Contrast in the different standard

ASTM A131M	TOCT 5521	BS LR	GB712
FH36	F36	FH36	F36

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